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D412-704-041 Job Sheet 189328



Part No: D412-704-041

Job Qty: 1 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/6/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

067793

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	2/6/19		0.00	0.56	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9-89
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	2/6/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		DAS
							QC 5 - 50		40
							QC 5 - 30		9-89
									DAS
									9-89
120	Packaging 1-1 - Pick Kit - B4B	1 pcs	2/6/19		0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		

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				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
130	QC 4	1 pcs	2/6/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
140	Packaging 3-1 - Stock - B4B	1 pcs	2/6/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B

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				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	57518
				Packaging 3 - 28 - B4B	MAR 06 2019
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAG
150 QC 21 - FG	1 pcs	2/6/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	3-85

Part Op 100 - (Small Fab)
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Pick Kit)
 130 - (QC4- 100% Inspect kits for completeness)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5132304
AN315-4R	Nut	1 Ea (1 ea)	100-Small Fab - 1	FM 128978
AN4-10A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5082908
AN4-12A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5109860
AN4-13A	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5115326
D3204-041	Release Pedal Assembly	1 Ea (1 ea)	100-Small Fab - 1	5143992
D3205-1	Pedal Bracket	1 pcs (1 ea)	100-Small Fab - 1	5116141
D3205-3	Back Plate	1 pcs (1 ea)	100-Small Fab - 1	5109729
D3206-1	Pedal Arm	1 pcs (1 ea)	100-Small Fab - 1	5054836
D3209-041	Bracket Assembly	1 pcs (1 ea)	100-Small Fab - 1	5109651
D4610-5	Shim	1 pcs (1 ea)	100-Small Fab - 1	5100687
MS21042L3	Nut	1 Ea (1 ea)	100-Small Fab - 1	5132364
MS21042L4	Nut	5 Ea (5 ea)	100-Small Fab - 1	5133333
MS24694-S102	Screw	1 Ea (1 ea)	100-Small Fab - 1	FM 124814
MS9519-10	Bolt	1 Ea (1 ea)	100-Small Fab - 1	5058144
NAS1149D0363J	Washer	5 Ea (5 ea)	100-Small Fab - 1	5123436
NAS1149D0416J	Washer	3 Ea (3 ea)	100-Small Fab - 1	FM 131571
NAS1149D0463J	Washer	14 Ea (14 ea)	100-Small Fab - 1	5130345
AN3-6A	Bolt	2 Ea (2 ea)	120-Packaging 1-1 - Pick Kit - B4B	5103950
MS21042L3	Nut	2 Ea (2 ea)	120-Packaging 1-1 - Pick Kit - B4B	5130347
NAS1149D0332J	Washer	4 Ea (4 ea)	120-Packaging 1-1 - Pick Kit - B4B	5144850

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3-10A	1	183	0
	AN315-4R	1	46	0
	AN4-10A	1	138	0
	AN4-12A	2	86	0
	AN4-13A	1	507	0
	D3204-041	1	4	0
	D3205-1	1	12	0
	D3205-3	1	16	0
	D3206-1	1	12	0
	D3209-041	1	10	0
	D4610-5	1	13	0
	MS21042L3	1	2,060	0
	MS21042L4	5	1,706	0
	MS24694-S102	1	59	0
	MS9519-10	1	13	0
	NAS1149D0363J	5	1,007	0
	NAS1149D0416J	3	2,215	0
	NAS1149D0463J	14	2,843	0
120-Packaging 1-1 - Pick Kit - B4B	AN3-6A	2	136	0
	MS21042L3	2	2,060	0
	NAS1149D0332J	4	2,790	0
Part Specifications				
Specifications could not be found.				

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Container No: S158866



Part: D412-704-041

Job No: 189328

Serial No/Batch: S158866

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/05/19